



TRAINING SESSION

TOOLS YOU MAY REQUIRE...

- CORDLESS DRILL (2 can be handy – Assembly & additional drilling where required)
- PHILLIPS HEAD SCREWDRIVER (Hinge & Drawer Adjustment – DO NOT USE A CORDLESS!)
- SPIRIT LEVEL (Longer is preferable – Levelling of Cupboards)
- ELECTRIC JIGSAW (Benchtop cutouts)
- ELECTRIC DRILL & HOLESAWS (Plumbing penetrations into cupboard)
- ELECTRIC PLANER (If scribing of kickers & panels are required)
- DROP SAW (Capable of mitring 145mm kickers at 45 degrees)
- PENCIL & TAPE MEASURE (If you haven't worked that out yet... then...)



This information is used as part of an EZIKIT Training Session, but is often supplied with other assembly details to assist customers. If you require explanation of any concept mentioned in this brief document, please contact us.

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OUTLINE...

NOTES...

Unit Assembly

- Mortise & Tenon assembly
- Predrilled for assembly screws
- Predrilled for hinge plates & drawers

Adjustable legs

- Position relative to front of carcass (to suit – we suggest 50mm)
- Allowance for pantry/tower depths (modify to suit base cupboard line – usually 70mm)
- Corner cupboards & Corner pantry units (Adjust leg numbers & positions)
- Cupboard end of runs / dishwasher cavities / fridge cavities
- Standard kicker height 145mm
- Locate the lowest point in the room, set as 145mm high & plane down from there
- Levelling cupboards

Doors & Panels

- Split in to 2 piles "Doors & Drawers" and "Other Panels"
- Store panels FLAT
- Look over plans & construction drawings to identify END & INFILL panel locations
- Predrilling for Doors & Drawers (also marked TOP)
- Once the cupboards are in place, attach the doors then the drawer fronts
- End / Infill panels - attached from inside of the cupboard

Hinges

- Attaching to doors & carcasses
- Adjustments

Drawers

- Assembly of units & Drawer Boxes
- Attaching to drawer fronts & carcasses
- Adjustments

Benchtops

- Joining benchtops / Clamps & Biscuits (Trial run of assembly is worthwhile)
- Order of assembly (Based on join locations & access)
- Cutting out sinks / cooktops (Also rail of cupboards) Recommend cutouts before joining, and may need to cut cupboard rails to suit
- Attaching to cupboards (Through front rails & angle brackets)

Fixing Cupboards

- Make sure unit sits OK on their own without fixing off
- Screw cupboards to one another (predrill & location to suit)
- Screw cupboards to wall once happy with adjustments, etc. (predrill & location to suit)
- Overheads can be done first or second. Typically done after base units are in place.

Finishing Off

- Handles - Handle Jig
- Scribing & Attaching Infills
- Scribing & Attaching Kickers
- Attaching Apron Panels
- Final Door / Drawer adjustments after cupboards are levelled
- Heat Deflectors around oven
- Removing protective file from GLOSS doors / panels

Typical Handle Jig

